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648.4703

Job Sheet 201896



Part No: 648.4703

Job Qty: 1 pcs

Part Name: C10 Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/16/19

Job Tracking No:

Due Date: 11/22/19

Created By: Jennifer Renwick

Type: SOLD

Description: Order 20238

Note: DWG O&OPM-C10 Rev 4 IPP Rev A 18.03.14 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
110	Small Fab - 1	1 pcs	11/22/19		0.00	1.00	Small Fab - 1	
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
							Small Fab - 8	
120	QC 4	1 pcs	11/22/19		0.00	0.00	QC 4 - 28	
							QC 4 - 58	
							QC 4 - 69	
							QC 4 - 9	
							QC 4 - 46	
							QC 4 - 68	
							QC 4 - 72	
							QC 4 - 74	
							QC 4 - 75	
130	Packaging 3-1 - Stock - B4B	1 pcs	11/22/19		0.00	0.00	QC 4 - 78	
							Packaging 3 - 1 - B4B	
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	
							Packaging 3 - 6 - B4B	
							Packaging 3 - 7 - B4B	
							Packaging 3 - 8 - B4B	
							Packaging 3 - 9 - B4B	

DAS
28
9-89

DAS
78
9-89

OCT 23 2019

Plex 10/16/19 12:30 PM Dart.Renwick.Jennifer

				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS
				Packaging 3 - 25 - B4B	78
				Packaging 3 - 26 - B4B	9-89 OCT 23 2019
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	11/22/19	0.00 0.00	DC - 1 - B4B	DAS
				DC - 2 - B4B	21 9-89 OCT 23 2019
140 QC 21 - FG	1 pcs	11/22/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	DAS
				QC 21 - SA - 53	21 9-89 OCT 23 2019

Part Op 110 - Small Fab) Pick bag and tag

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP 647.7303

135 - (Document Control) Supply owner's & overhaul procedures manual

140 - (QC21- Final Inspection - Work Order Release)



Container No: S224724



Part: 648.4703

Job No: 201896

Serial No/Batch: S224724

Revision: 4

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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Date: 10/21/19

012524

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-EPSS-1032-1/4	Set Screw	2 Ea (2 ea)	110-Small Fab - 1	5110495
188-SHCS-1032-3/4	Bolt	8 Ea (8 ea)	110-Small Fab - 1	5114207
600-1308-A	Label	1 pcs (1 ea)	110-Small Fab - 1	5136710
600-1347	C10 Warning Label	1 pcs (1 ea)	110-Small Fab - 1	5211956
AN4-23A	Bolt	2 Ea (2 ea)	110-Small Fab - 1	5123434-1
AN6-31A	Bolt	6 Ea (6 ea)	110-Small Fab - 1	5200191
C10-10-2	Actuator Pin	1 pcs (1 ea)	110-Small Fab - 1	5118669
C10-10-3	Actuator Bushing	2 pcs (2 ea)	110-Small Fab - 1	5177830
C10-21-4	Lock Washer	8 Ea (8 ea)	110-Small Fab - 1	5124724x5 5089140 x3
C10-22	Bumper	3 pcs (3 ea)	110-Small Fab - 1	5165802x2 514474 9x1
C10-23-1	Keeper Spacer	1 pcs (1 ea)	110-Small Fab - 1	5079563
C10-23-2	Keeper Spring	1 pcs (1 ea)	110-Small Fab - 1	5060601
C10-23-3	Keeper Bushing	2 pcs (2 ea)	110-Small Fab - 1	5147252
C10-3	Load Beam Bumper	1 pcs (1 ea)	110-Small Fab - 1	5209236
C10-4-10	Spring Anchor Pin	2 pcs (2 ea)	110-Small Fab - 1	5068047
C10-4-6	Lock Spring	1 pcs (1 ea)	110-Small Fab - 1	5068048
C10-4-7	Spring Retaining Pin	1 pcs (1 ea)	110-Small Fab - 1	5068049
C10-4-8	Lock Bushing	2 pcs (2 ea)	110-Small Fab - 1	5173679
C10-4-9	Upper Roller DU Bearing	1 pcs (1 ea)	110-Small Fab - 1	5206233
C10-7	Locating Pin	3 pcs (3 ea)	110-Small Fab - 1	5101823
C10-8	Trunnion Bushing	2 pcs (2 ea)	110-Small Fab - 1	5204478
C10-8-2	Latch Bearing	1 Ea (1 ea)	110-Small Fab - 1	5205980
C10-8-1	Latch Shaft Bearing	2 pcs (2 ea)	110-Small Fab - 1	5194938
C10-9-5	Latch Return Spring	2 Ea (2 ea)	110-Small Fab - 1	5176129
C2-14-2	Label Rivets	2 Ea (2 ea)	110-Small Fab - 1	5097750
C3-12-6	Lock Roller Pin Circlip	2 Ea (2 ea)	110-Small Fab - 1	5206297
C45-12-6	Retaining Ring	2 Ea (2 ea)	110-Small Fab - 1	5029303
C45-8-4	Solenoid Cover Gasket	1 pcs (1 ea)	110-Small Fab - 1	5194513
MS21044N6	Nut, Self-Lock .375-24, UNJF-3B	6 Ea (6 ea)	110-Small Fab - 1	5181732
MS21082N4	Nut	2 Ea (2 ea)	110-Small Fab - 1	5062621-1
MS27030-4-08	Screw	1 Ea (1 ea)	110-Small Fab - 1	5039330
NAS1149F0432P	Washer (AN960-416L)	2 Ea (2 ea)	110-Small Fab - 1	5214714
NAS1149F0463P	Washer (AN960-416)	3 Ea (3 ea)	110-Small Fab - 1	5201001
NAS1149F0632P	Washer (AN960-616L)	12 Ea (12 ea)	110-Small Fab - 1	5048297

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-1032-1/4	2	87	0
	188-SHCS-1032-3/4	8	289	0
	600.1309-A	1	65	0
	600.1347	1	12	0
	AN4-23A	2	645	0
	AN6-31A	6	54	0
	C10-10-2	1	94	0
	C10-10-3	2	33	0
	C10-21-4	8	191	0
	C10-22	3	34	0
	C10-23-1	1	46	0
	C10-23-2	1	22	0
	C10-23-3	2	20	0
	C10-3	1	29	0
	C10-4-10	2	80	0
	C10-4-6	1	9	0
	C10-4-7	1	12	0
	C10-4-8	2	34	0
	C10-4-9	1	29	0
	C10-7	3	118	0
	C10-8	2	26	0
	C10-9-2	1	12	0
	C10-9-4	2	23	0
	C10-9-6	2	14	0
	C2-14-2	2	94	0
	C3-12-6	2	94	0
	C45-12-6	2	92	0
	C45-8-4	1	30	0
	MS21044N6	6	85	0
	MS21083N4	2	131	0
	MS27039-4-08	1	197	0
	NAS1149F0432P	2	1,284	0
	NAS1149F0463P	3	439	0
	NAS1149F0632P	12	336	0

Part Specifications

Specifications could not be found.

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